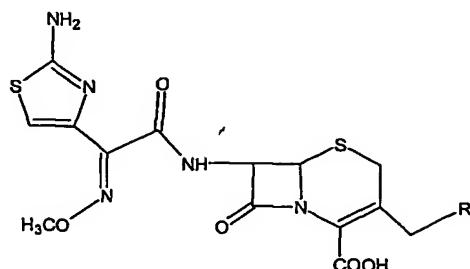


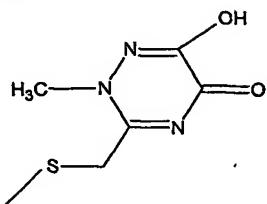
We Claim:

- 1 1. A process for the preparation of a compound of Formula VI, or a salt thereof,
2

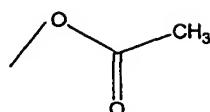


Formula VI

wherein R represents,

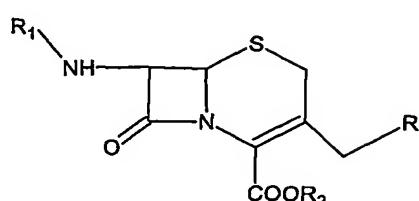


or



the process comprising:

- 10 (i) reacting a compound of Formula VII,

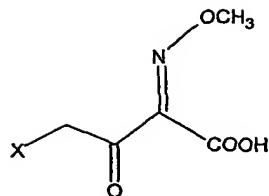


Formula VII

wherein R₁ represents hydrogen or a silyl group, R₂ represents a silyl group or COOR₂ represents a carboxylic acid salt, and R is as defined above, with a compound of Formula IV, or its reactive acid derivative,

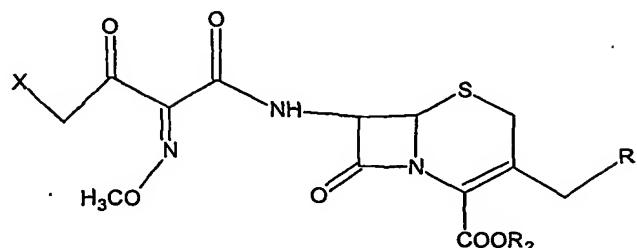
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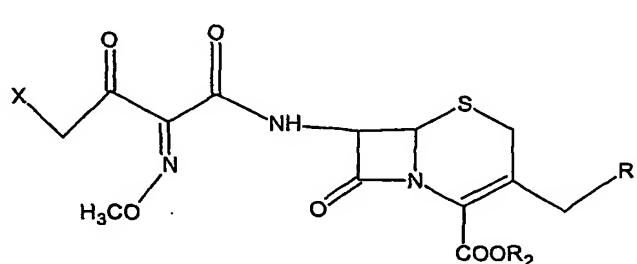
Formula IV

21 wherein X represents halogen, to obtain a compound of Formula VIII,
22



Formula VIII

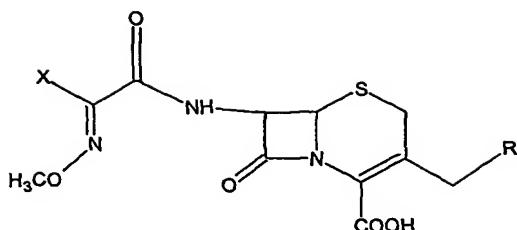
25 wherein X, R and R2 are as defined above,
26 (ii) desilylating or acidifying the compound of Formula VIII
27



Formula VIII

30 to obtain a compound of formula V,
31
32

16



34

Formula V

- 36 (iii) reacting the compound of Formula V, with thiourea in aqueous medium in the
37 presence of a weak base, and
38 (iv) isolating the compound of Formula VI, or a salt thereof.

1 2. The process of claim 1, wherein R₁ and R₂ represent trimethylsilyl in the
2 compound of Formula VII.

1 3. The process of claim 1, wherein X represents chloro, bromo, or iodo in the
2 compound of Formula IV.

1 4. The process of claim 1, wherein the reactive derivative of Formula IV is acid
2 chloride.

1 5. The process of claim 1, wherein the aqueous medium comprises one or more of
2 solvents.

1 6. The process of claim 5, wherein the solvent comprises one or more of methanol,
2 ethanol, isopropanol, acetone, tetrahydrofuran, acetonitrile, dimethylformamide, water, or
3 a mixture thereof.

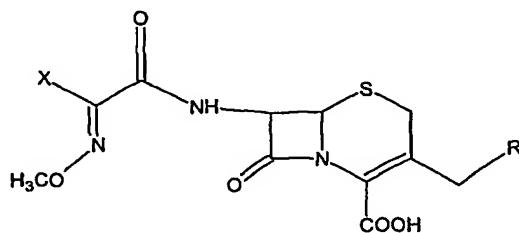
1 7. The process of claim 1, wherein the aqueous medium comprises water.

1 8. The process of claim 1, wherein the weak base comprises one or both of sodium
2 acetate and sodium bicarbonate.

1 9. The process of claim 1 wherein in step (iii), the compound of Formula V is added
2 to an aqueous solution of sodium acetate or sodium bicarbonate at a temperature of from
3 about 0°C to about 15°C.

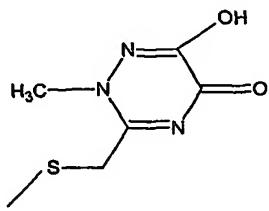
1 10. The process of claim 1 wherein in step (iii), the thiourea is added at a temperature
2 of from about 0°C to about 25°C.

- 1 11. The process of claim 1, wherein the reaction of step (iii) is performed at a
2 temperature of from about 10°C to about 30°C.
- 1 12. The process of claim 1, wherein the compound of Formula VI is isolated at a pH of
2 about 2.5 to 3.0.
- 1 13. The process of claim 1, further comprising drying of the product obtained.
- 1 14. The process of claim 1, further comprising forming the product obtained into a
2 finished dosage form.
- 1 15. A pharmaceutical composition comprising a therapeutically effective amount of
2 the compound of formula VI, or a salt thereof obtained by the process of claim 1; and one
3 or more pharmaceutically acceptable carriers or diluents.
- 1 16. A process for the preparation of a compound of Formula V,

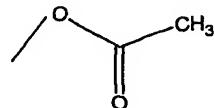


Formula V

5 wherein R represents,

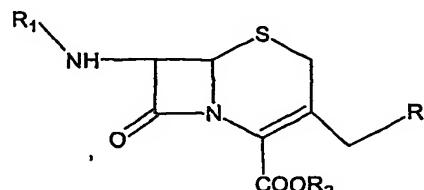


6 or



7 and X represents halogen, the process comprising:

8 (i) reacting a compound of Formula VII,

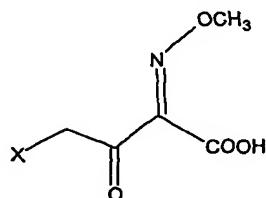


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Formula VII

12 wherein R₁ represents hydrogen or a silyl group, R₂ represents a silyl group or COOR₂
 13 represents a carboxylic acid salt, and R is as defined above, with a compound of Formula
 14 IV, or its reactive acid derivative,

15

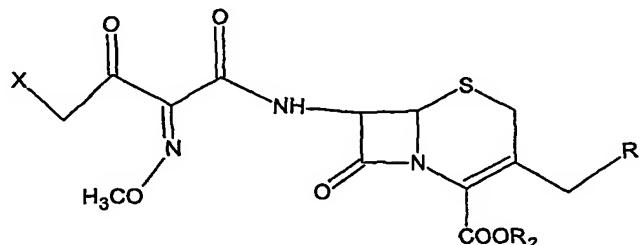


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Formula IV

17 wherein X is as defined above, to obtain a compound of Formula VIII,

19



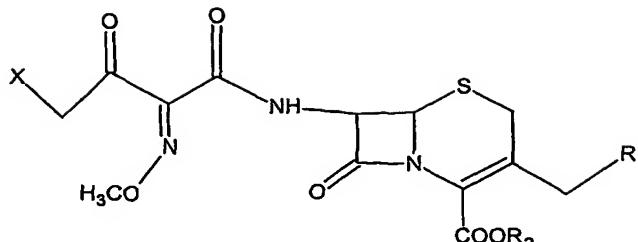
20

Formula VIII21 wherein X, R and R₂ are as defined above,

22 (ii) desilylating or acidifying the compound of Formula VIII

24

19



25

26

27

Formula VIII

28 to obtain a compound of formula V.

1 17. The process of claim 16, wherein R₁ and R₂ represent trimethylsilyl in the
2 compound of Formula VII.

1 18. The process of claim 16, wherein X represents chloro, bromo or iodo in the
2 compound of Formula IV.

1 19. The process of claim 16, wherein the reactive derivative of Formula IV is acid
2 chloride.

1 20. The process of claim 16, further comprising drying of the product obtained.